



23rd
National Award for
Excellence in Energy Management **2022**
23 – 26 August 2022

NTPC Ltd, Sipat

Team Members

- Mr Parimal Piyush - Team Leader
- Mr Abhishek Saxena
- Mr Arnav Kothiyal
- Mr Maheswar



Sh. Ghanshyam Prajapati

BUH



Sh. R N Pujari GM-O&M



Vision

To be the World's
Leading Power Company,
Energizing India's Growth

Mission

Provide Reliable Power and Related
Solutions in an Economical, Efficient and
Environment friendly manner,
driven by Innovation and Agility

Core Values



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69,454 MW under Operation & 17,874 MW Under Construction

10 Coal blocks, 71 MMTPA mining capacity



18,000+ committed workforce

18 JVs and 12 Subsidiaries in Generation, Services & other Business



NTPC has been recognized as one of the “Most Preferred Workplaces of 2022” in the premier edition of “Most Preferred Workplaces 2022” organized by Team Marksmen in association with India Today.



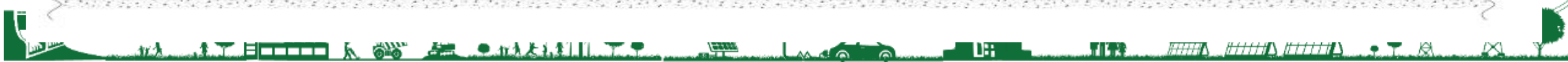
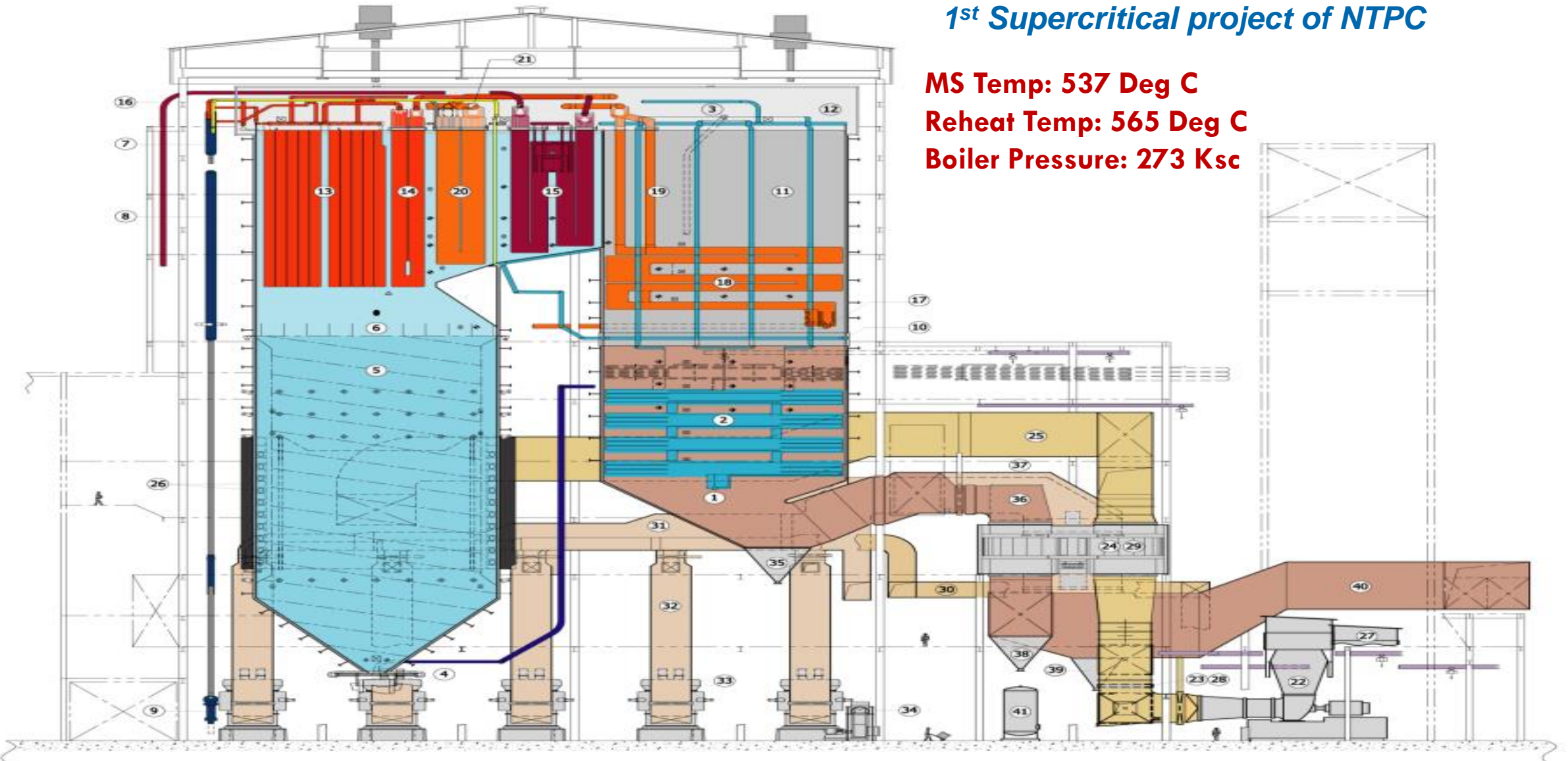
**Commissioned
Capacity:
69,454 MW**

Sl.No.	NO. OF PLANTS	CAPACITY (MW)
NTPC Owned		
Coal	23	48,120
Gas/Liquid Fuel	7	4,017
Hydro	1	800
Small Hydro	1	8
Solar PV	20	2,094
Wind	1	50
Total	53	55,089
Owned By JVs/Subsidiaries		
Coal	9	8,754
Gas/Liquid Fuel	4	2,494
Hydro	8	2,925
Small Hydro	1	24
Wind	2	113
Solar	2	55
Total	26	14,365
(JVs/Subsidiaries)		
Total	79	69,4

Sipat Super Critical Boiler

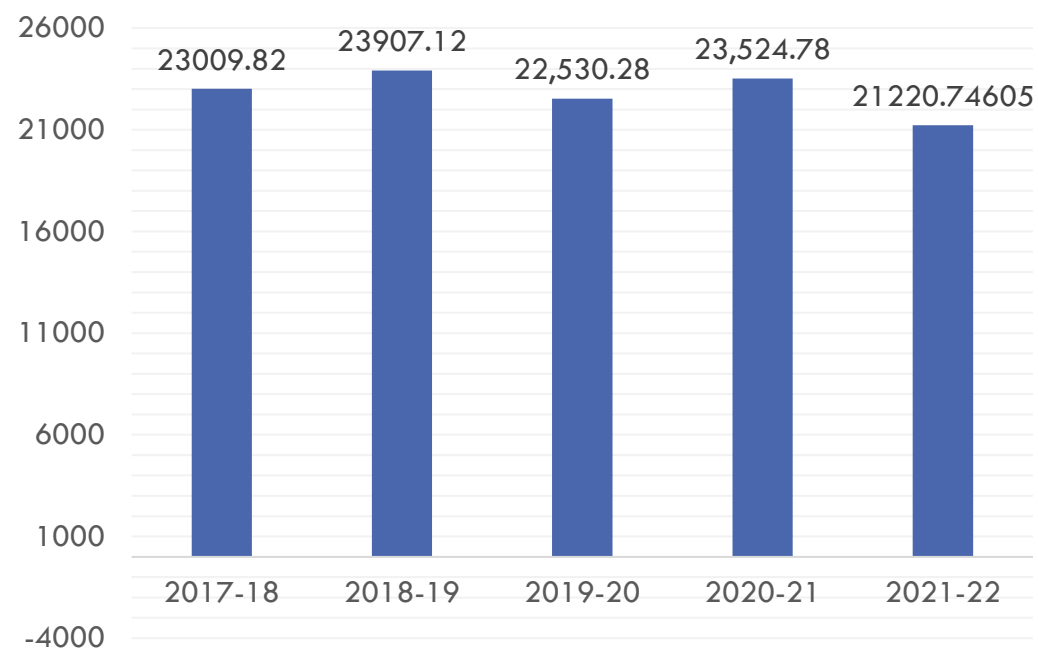
1st Supercritical project of NTPC

MS Temp: 537 Deg C
Reheat Temp: 565 Deg C
Boiler Pressure: 273 Ksc

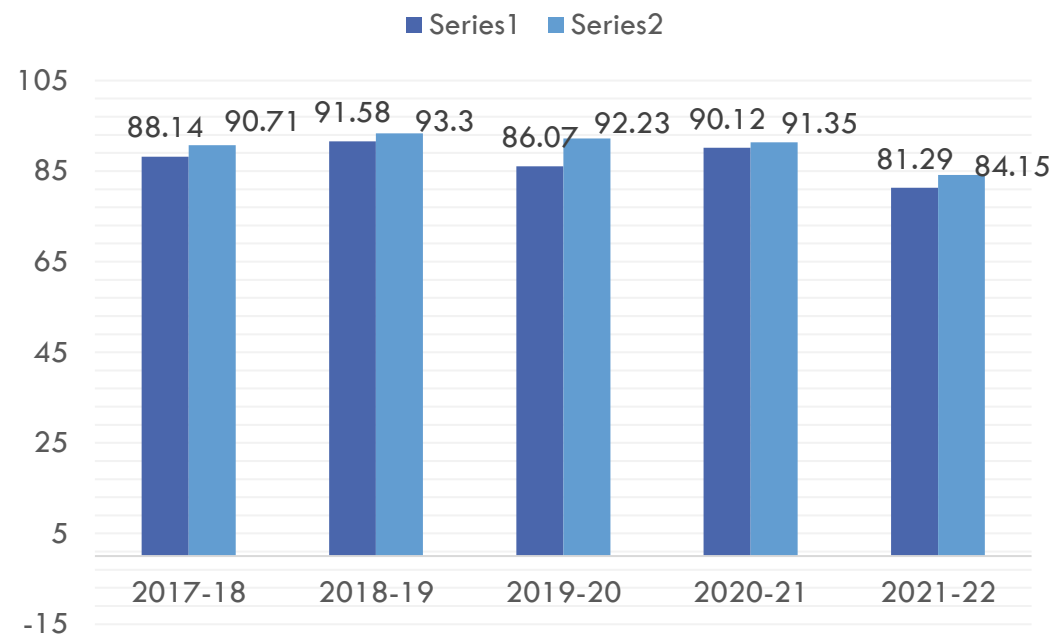


SIPAT: Consistent performer over the years

Generation MU's

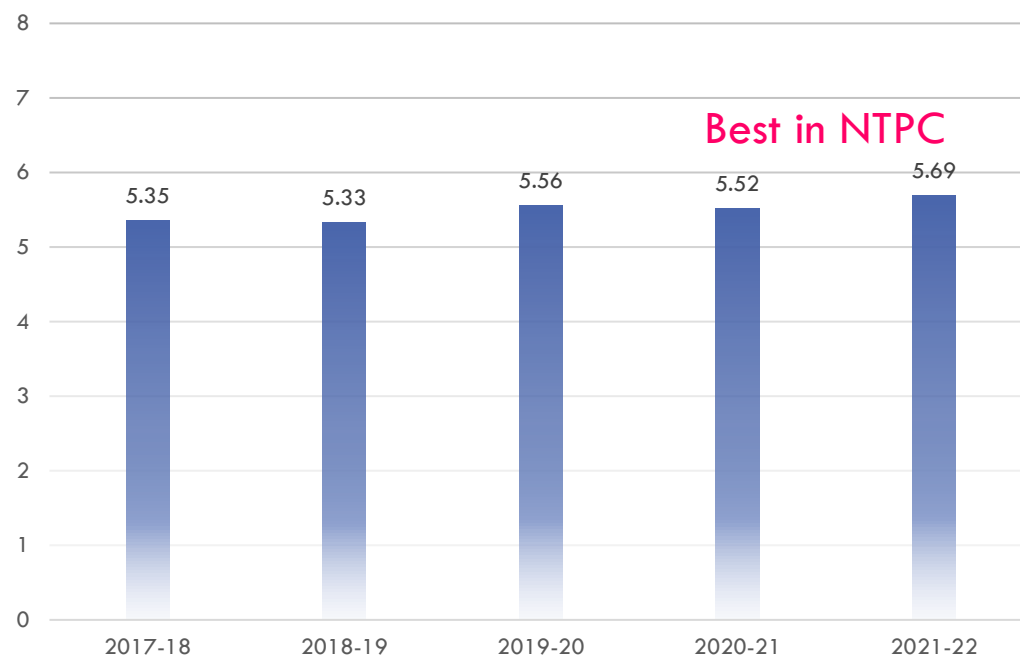


PLF and availability

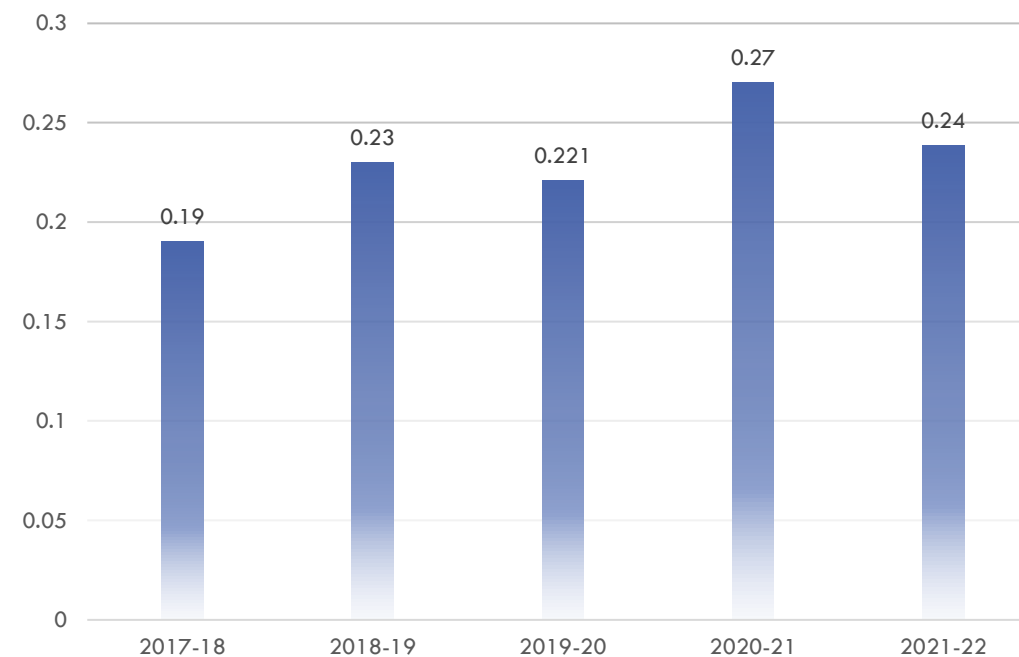


SIPAT: Consistent performer over the years

APC %



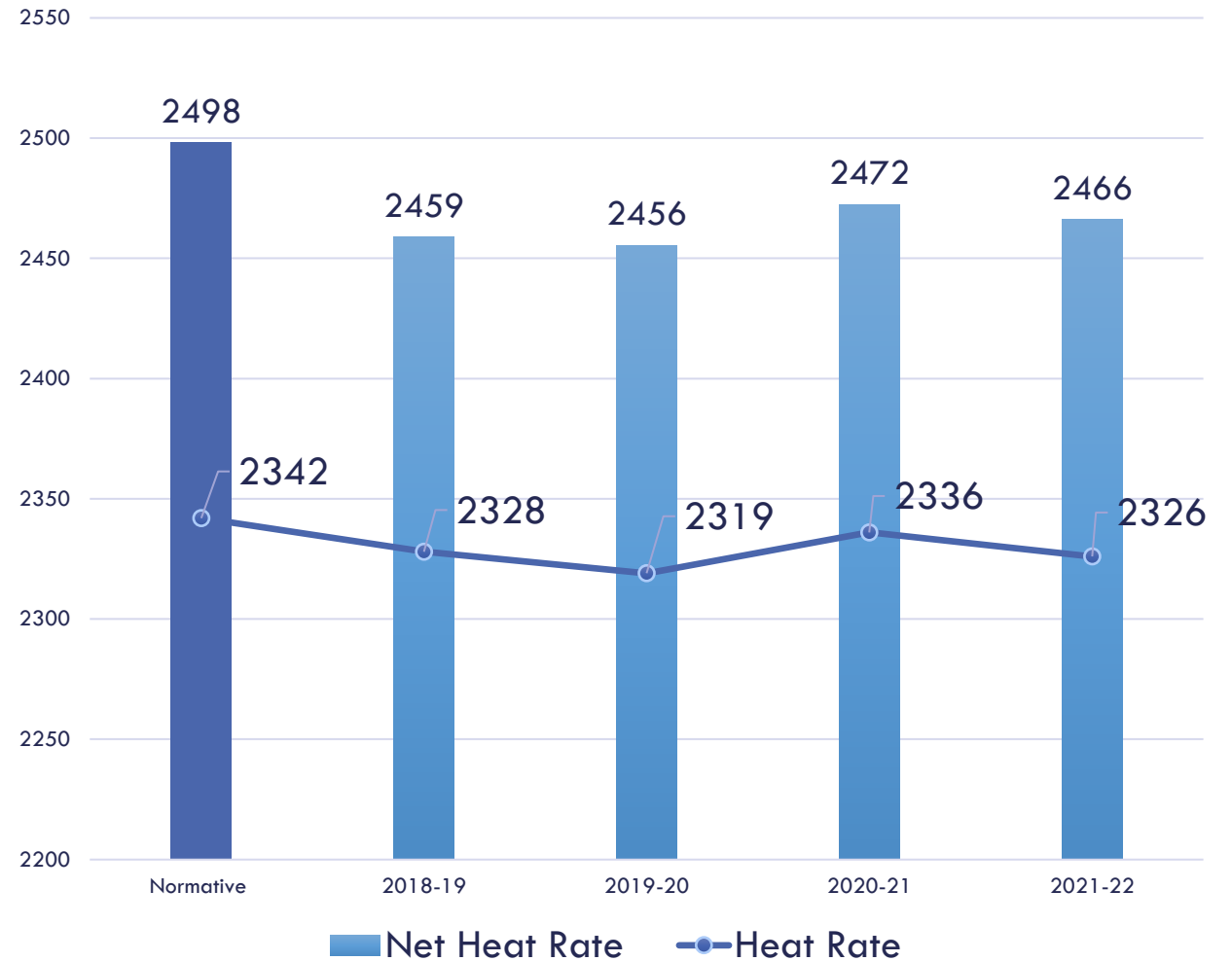
SOC



Gross & Net Heat Rate Trends

- Central electricity regulatory commission (CERC) has fixed a normative Heat Rate for NTPC Sipat at 2342 kcal/kwhr based on the technology.
- NTPC Sipat has been able to maintain Gross Heat Rate below the Norms continuously for the past few years.
- Despite low PLF Gross HR is improved by 10 Kcal/kWh and NHR by 6 kCal/kWh. (CERC allows a degradation 1.25 %/29.35 kCal/kWh).

Gross & Net Heatrate



Bench Marking



External : PAT (perform Achieve and Trade)



NTPC Sipat is Notified by BEE under PAT cycle VII



Baseline : 2417.4
kCal/kWh @ 22362 MU's BY
2018-19



Target : 2411.7
kCal/kWh Assessment Year
2024-25.

PAT CYCLE	PERIOD	Assessment Year	NHR TARGET	NHR ACHIEVED	ESCERTS
PAT CYCLE-I	2012-15	2014-15	2484	2438	+36443
PAT CYCLE-II	2016-19	2018-19	2430	2424	+13499
NTPC SIPAT TRADED CYCLE-1 ESCERTS ON IEX AND EARNED APPX 3 Cr.					
PAT CYCLE-II M&V AUDIT , AEA RECOMMENDED FOR 13499 ESCERTS					



Internal NTPC Performance Evaluation Matrix Ranking

- NTPC has a system of evaluating performance of its station based on a comprehensive matrix which covers all the aspects of performance like O&M Index, MOU Index, Thrust Area Index and Fuel index.

- Business Excellence(BE) department through BE position report.

Year	2017-18	2018-19	2019-20	2020-21	2021-22
Position	5 th	1 st	4 th	1 st	4 th



Action Plan

• Major ENCON
Projects planned for FY
2022-23

&

• To achieve the PAT
Target

S. NO	Activities	Estimated Expenditure (in Rs Lac)	Saving Potential
1	VFD Retrofitting in stage-2 CEP's	900	11.82 Mu's
2	Fill replacement in Stage-1 Cooling tower 81 cells.	1365	0.35 LMT Coal
3	Fill replacement in Stage-2 Cooling tower 5 cells	50	0.08 LMT Coal
4	Low power consumption energy efficient slurry pump.	45	1.18 MU's
5	Unit 2 over hauling draft power improvement 1500 Kw	100	7.85 MU's
6	Unit 4 over hauling draft power improvement 1200 Kw	90	6.3 MU's
7	Unit 5 over hauling draft power improvement 1200 Kw	90	6.3 MU's
8	SOLAR Powered LED Street lighting (Switch yard & Ash Dyke area)	184	0.25 Mu's

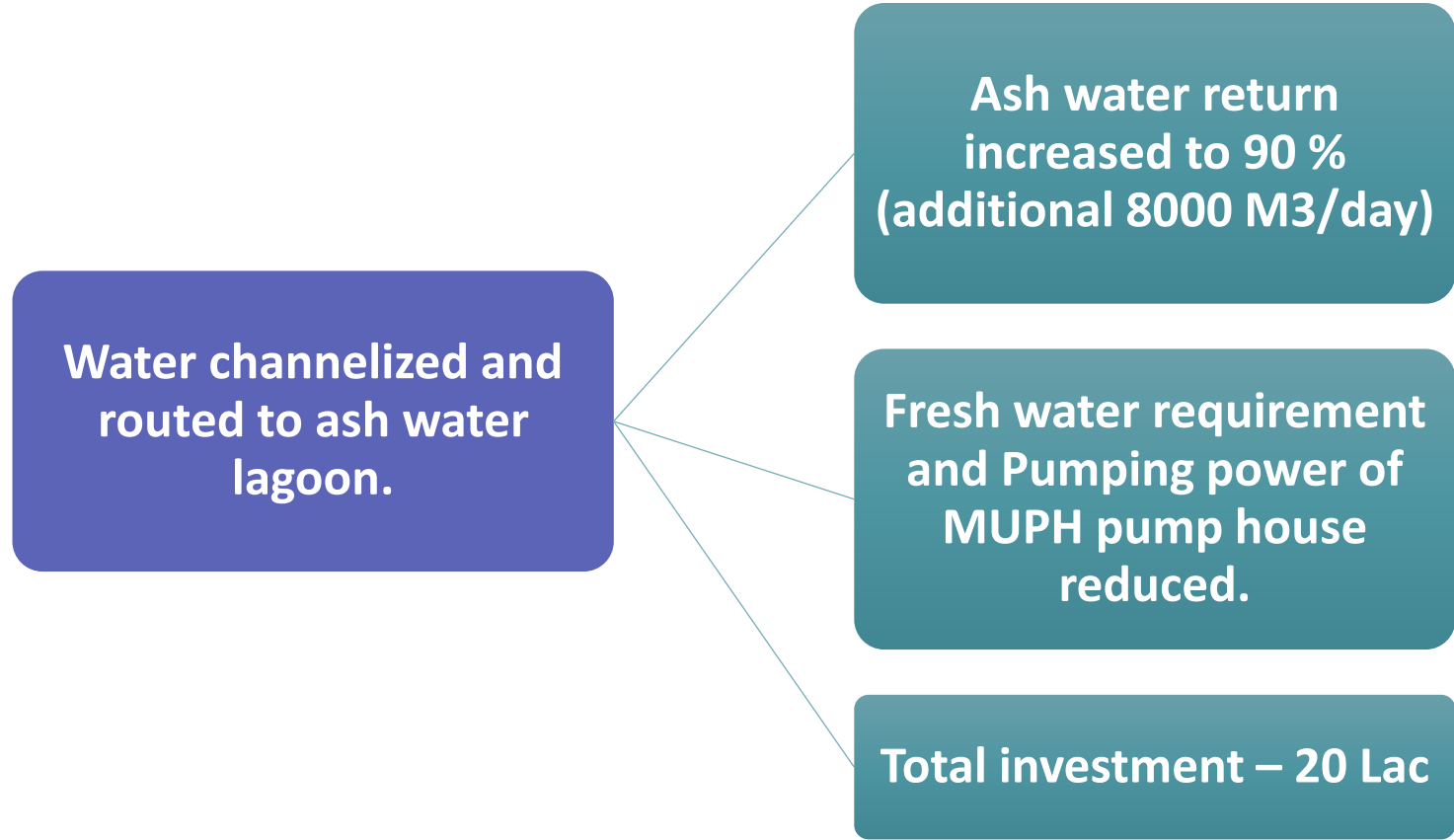
Energy Savings projects implemented in last 3 years



S. No	Year	Nos of Energy Saving Projects	Investment (INR Millions)	Electrical Saving (Million kWh)	Thermal Saving (Million Kcal)	Total Saving (INR Million)
1	2019-20	9	19.2	23.3	231700	166.64
2	2020-21	11	46.5	25.3	80850	82.13
3	2021-22	7	114.78	13.64	158400	109.17



Innovative Project







Electrical Energy Saved : 1.12 MU's
Water Saved : 1.3 MCM

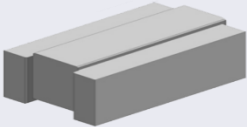


ASH TECHNOLOGY- PROJECTS



S N	Project	Salient features	Status
1.	Geopolymer Lab Set up <ul style="list-style-type: none"> • 2 TPD equipment • Testing facilities 	<ul style="list-style-type: none"> • In-House Production & Testing of Ash based products • Development of Design Mix for new products and on going projects 	<ul style="list-style-type: none"> • Infrastructure set-up completed • 2 TPD machine installed and commissioned • GPCA produced (20 KG) • Testing of GPCA under progress Water absorption - <18%, Impact /Abrasion value-<40%, etc
2.	NACA 	<ul style="list-style-type: none"> • In house development of NACA (NANO Concrete Aggregate) • Substitute for Natural resources • Potential for bulk ash utilization (70%) 	
3.	GPCA 	<ul style="list-style-type: none"> • In house development of GPCA (Geo Polymer Coarse Aggregate) • Substitute for Natural resources • Huge potential for bulk ash utilization (80%) 	



SN	Project	Project/Benefit	Status
4.	Ash to Sand	<ul style="list-style-type: none"> • Bulk ash utilization • Conservation of natural resources • Revenue Generation 	<ul style="list-style-type: none"> • Under implementation • Commissioning :March' 23
5.	Interlocking Wall Blocks	 <ul style="list-style-type: none"> • No need of plastering and mortar • Geopolymer/high volume fly ash based cement blocks possible 	



12000 Interlocking paver blocks placed in CPG-2 Building

The Projects are done to establish the techno commercial viabilities of the technology. The alternate use of Ash in making aggerate and sand will make save natural resources and will result in resolving ash disposal issue.

Biomass Cofiring

- NTPC Sipat Started Biomass (pellet) Cofiring in FY 2021-22.
- Total Biomass cofired till date : 3444 MT
- Green Power Generated : 4.67 MU's
- CO2 generation averted : 4767 MT
- Helping Beneficiaries to meet RPO Obligations



800 KW ROOF TOP SOLAR PV AT NTPC SIPAT



- Energy savings of approximately ~1.4 lakhs MU's annually.
- Environment protection by reduction carbon foot prints. (8.33 Lakh kg CO₂ avoided)



800 KW ROOF TOP SOLAR PV AT NTPC SIPAT

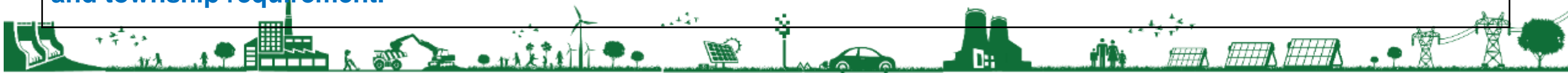


Type	Location	Installed Capacity	Investment (Lacs)	Annual Generation FY 2019-20 (MWHr)	Annual Generation FY 2020-21 (MWHr)	Annual Generation FY 2021-22 (MWHr)
Rooftop Solar PV	NTPC Sipat Hospital	50 KW	48	75.19	76.29	78.29
Rooftop Solar PV	Administrative Building	100 KW	78	127.88	131.65	132.65
Rooftop Solar PV	Solar PV at various building inside the plant	650 KW	210	-	-	11.00

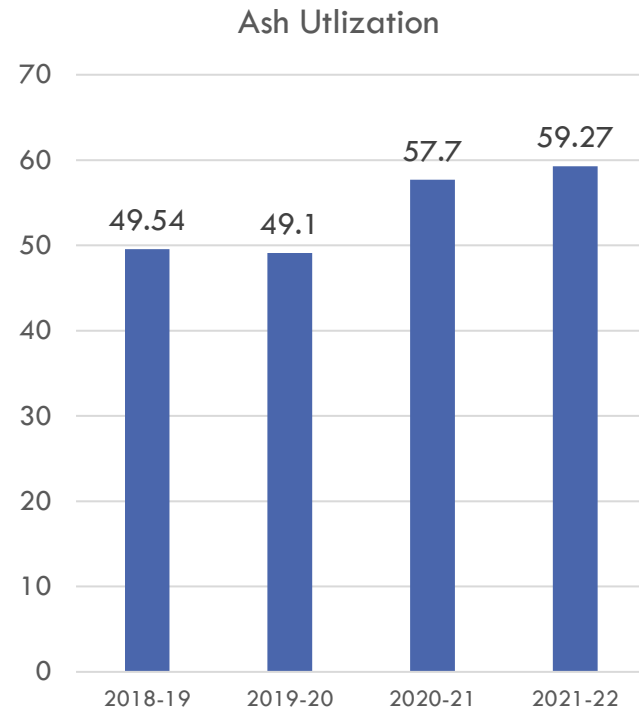
Upcoming Solar PV in FY 2022-23 :

- 200 KW Solar PV for Township power consumption.
- 5 MW floating solar is under approval to be installed in reservoir area.

Use of Renewable has helped in reducing the power requirement of conventional power for powerplant auxiliaries and township requirement.



Environment Management: Ash Utilization



- **Modes of Ash utilization:**
 - **Dry Ash: 77.8% (All units DAES commissioned)**
 - **Wet Ash: 22.2%**
- **Distribution of areas of Ash utilization**
 - **Roads and Highways**
 - **Low lying area development**
 - **Mine filling / stone query filling**
 - **Dyke raising**
 - **Cement Manufacturers / Bricks & Blocks**

Ash utilization also got affected due to COVID -19 Pandemic during Q1 & Q2 of last Finical year

Ash Utilization Action Plan : FY 2022-23



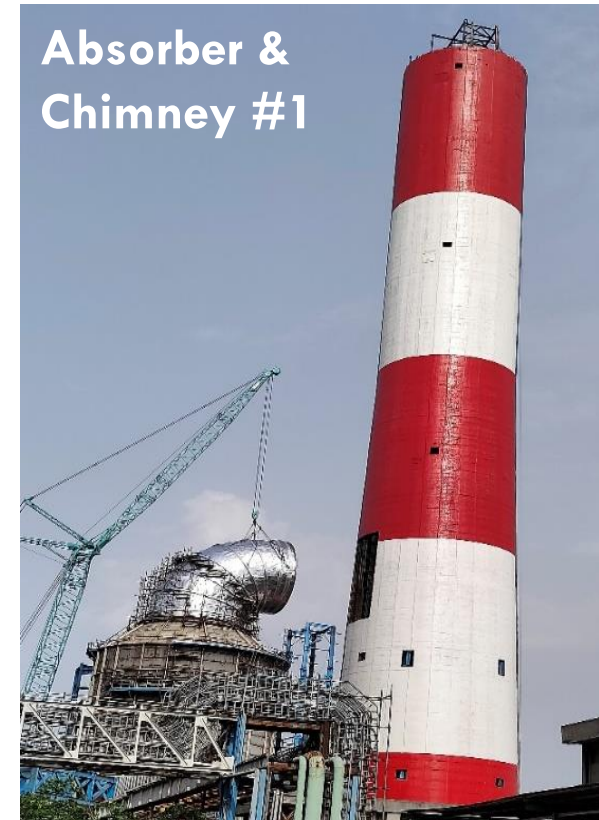
ANTICIPATED AU 102 % ASH GENERATION FY 22-23 : 47 LMT				
	ACTIVITY	Quantity (LMT)	Avenues Available	Remarks
Fly Ash	Brick Industry	5.00	2.50	
	Cement Industry	5.5	1.25	
	DRY AU - TOTAL	10.5	4.25	
	ACTIVITY	Quantity (LMT)	Work in progress	Remarks
Pond Ash	NHAI	29.48	23.98	POs for quantity 35.1 Lakh MT awarded and under execution
	Low Lying Area-1&2	7.00	7.00	PO in place
	Mines filling	1.50	1.50	MoU with SECL signed for ash dumping in mines. PO awarded.
	POND AU - TOTAL	37.98	33.48	
	GRAND TOTAL	47.98		Expected AU 102 %



Particulars	UOM	2019-20	2020-21	2021-22
Total CO2 emissions per KW of generation	Ton/MWh	0.85	0.85	0.85
Current Sox emission at Full Load	Mg/Nm3	1146	1029	1018
Current NOx emission at Full Load	Mg/Nm3	246	210	140
Particulate matter	Mg/Nm3	37	35	35
Mercury	Mg/Nm3	0.0011	0.0010	0.0010



- ZLD compliant Station (both plant & Ash Dyke)
- FGD implementation:
 - **Commissioning** - U#3 : Dec'22, U#1 : Jan'23, U#2 Mar'23
 - As per Supreme Court Order, completion dates are as under: U#1,3: March'23, U#2: Dec'23, Stage II: June'24
- De NOX through combustion optimization:
 - Work completed for Units 1, 3, 4 & 5
- Wagon Covering: (CTO condition & SC direction)
 - All wagons are being covered with tarpaulin



Tree plantation



Total Tree Plantation done since inception	11,19,376
In NTPC area	3,85,118
In non - NTPC Land	7,32,058

Tree plantation:

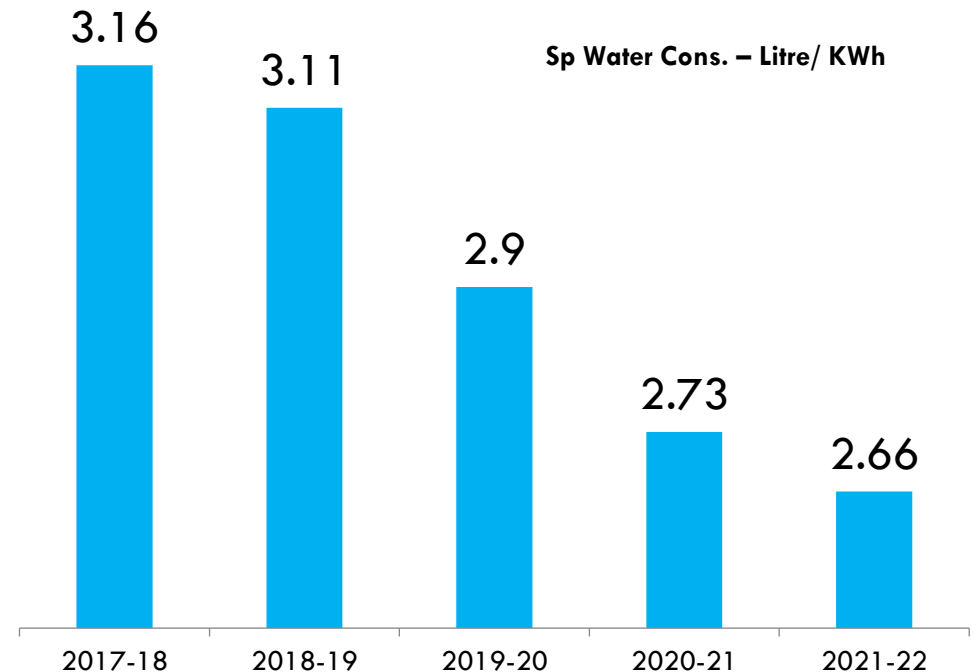
FY 21-22 : 25,546

FY 22-23 (till May'22) : 3750 (*through Miyawaki Method*)



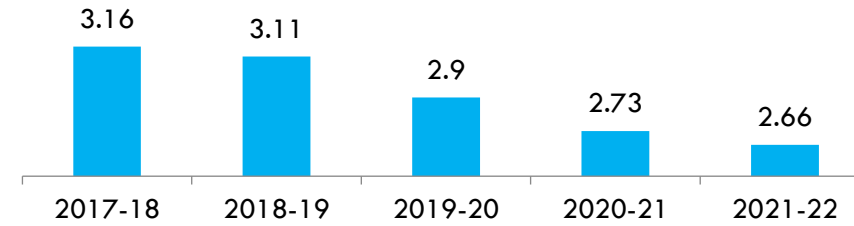
Environment Management: Water

- Optimization of AWRS water.
- Capturing rainwater trough ZLD setup.
- Daily Review of Dry Ash extraction system (DAES) with existing Facility.
- DAES for all units commissioned.
- Wet System –Daily Ash to Water Ratio Monitoring in Daily Planning meeting , Stringent Effort are being applied to reduce Ash to Water Ratio.
- CW Cycle of Concentration (COC) has been Improved from 4 to 7 with Lot of Modification and system improvement.



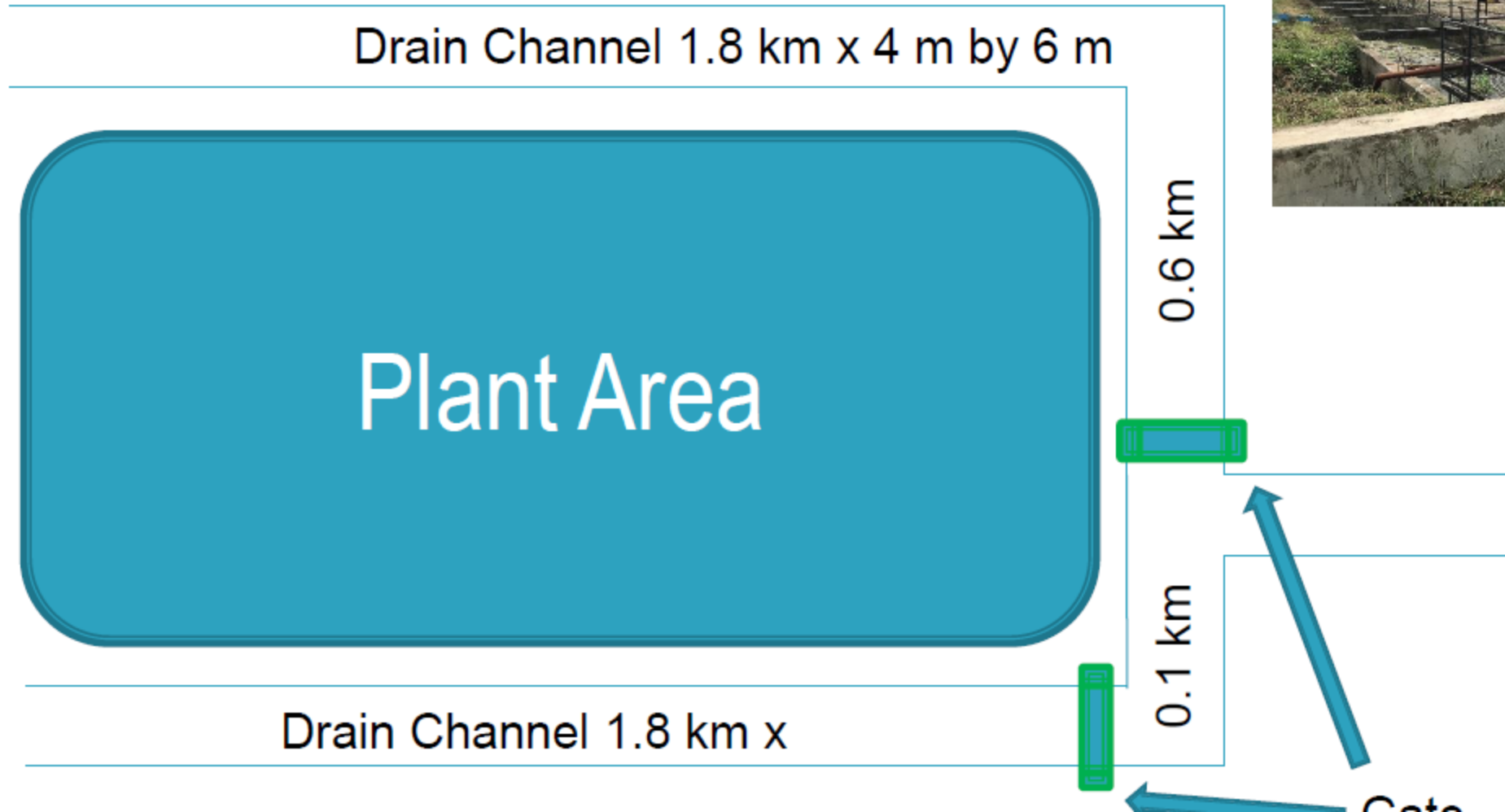
- ZLD and Drain Separation

Sp Water Cons. – Litre/ KWh

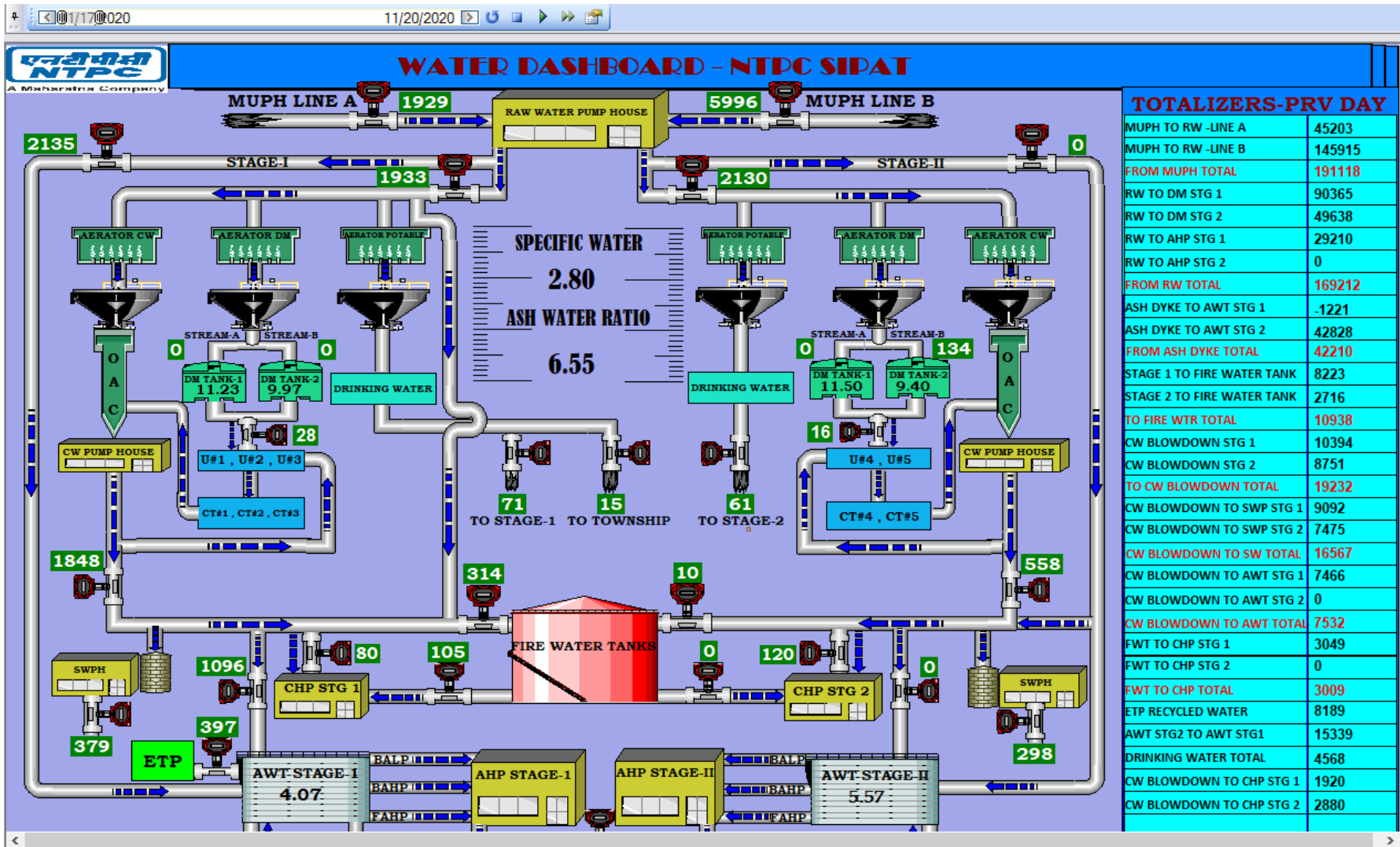


Water harvesting through Drain Channel

SIPAT



Environment Management: Water



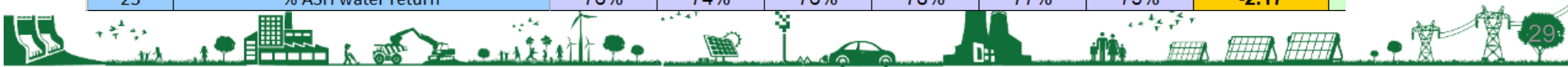
Water Dashboard:
Real time monitoring of water consumption



Environment Management: Water cont...

SIPAT DAILY WATER CONSUMPTION D

Sr No	Parameter	18-Aug-21	19-Aug-21	20-Aug-21	21-Aug-21	22-Aug-21	23-Aug-21	Difference from yesterday
	GEN MU	69.32	68.94	68.48	69.74	68.38	68.99	0.61
1	Total Makup intake from MUPH	151179	140865	161764	190162	150820	110524	-40296.00
2	Stage-1 RW to DMPT	86400	81266	86936	86936	88788	86866	-1922.00
3	Stage-2 RW to DMPT	51367	51902	53301	53301	52548	55849	3301.00
4	RW to ash water tank st-1	23604	23904	20045	16614	17768	22678	4910.00
5	RW to st-2(CHP+SW+FW)	0	45	20	13	7	12	5.00
6	Total RW consumption	161371	157117	160302	156864	159111	165405	6294.00
7	Return from AWRS	115615	115275	115433	116295	116061	115087	-974.00
8	Total fire water intake	13860	12402	11818	12511	12257	12995	738.00
9	Station DM Consumption (TOTAL)	2240	2397	2447	2342	2104	2247	143.00
11	Drinking Water total	2185	2144	2179	2160	2148	2193	45.00
12	Recycled from ETP	9498	12149	12969	12315	12144	11184	-960.00
13	Stage-I blow down	8806	8696	8782	9021	8895	9037	142.00
14	Stage-II blow down	7697	9976	9699	10055	7631	10177	2546.00
15	SPECIFIC WATER CONSUMPTION L/KWh (RW)	2.33	2.28	2.34	2.25	2.33	2.40	0.07
16	Raw Water sump Level(mm)	7964	8008	7955	7955	7856	7789	-67.00
17	SPECIFIC WATER CONSUMPTION L/KWR (MUPH)	2.18	2.04	-289.69	2.73	22.06	1.60	-20.45
18	COC	6.4	6.1	6.0	5.9	5.9	5.9	-0.09
19	Ash water ratio	10.14	10.53	9.98	9.39	9.77	9.90	0.13
20	Series Running Hours Stage-I	75	64	65	65	64	70	5.50
21	Series Running Hours Stage-II	34	33	29	36	35	31	-4.50
22	Total ASH water intake	153120	155676	152838	149735	150421	153468	3047.00
23	% ASH water return	76%	74%	76%	78%	77%	75%	-2.17



Energy Management System (ISO 50001:2018)



Reliability And APC/Heatrate Improvement

CERTIFICATE

This is to Certify that the Management System of

NTPC LIMITED, SIPAT

SIPAT SUPER THERMAL POWER PROJECT, P.O. UJJWAL NAGAR - 495555,
SIPAT, DIST. BILASPUR, CHHATTISGARH, INDIA

has been found to conform to the Energy Management System Standard:

ISO 50001:2018

This certificate is valid for the following scope of operations:

GENERATION OF ELECTRICITY BY COAL BASED THERMAL
POWER PLANT (2 x 500 MW + 3 x 660 MW)

Certificate No.: IN54252G

Date of initial registration	Date of this Certificate	Surv. audit on or before/ Certificate expiry	Recertification Due
24 December 2021	24 December 2021	23 December 2022	23 December 2024

This Certificate remains valid subject to satisfactory surveillance audits.

Joanna
Director

For verification and updated information concerning the present certificate visit to <https://staunchlyservices.com>
This Certificate is the property of Staunchly Management & System Services Limited and shall be returned immediately when demanded.

STAUNCHLY MANAGEMENT AND SYSTEM SERVICES LIMITED
Labyrinth Business Centre, 43 Middle Hill Gate, Stockport,
Great Manchester, England-SK1 3DG
Web: > www.staunchlyservices.com
E mail: > info@staunchlyservices.com
Phone: > +44 740 482 3687
Company Registered in England with Company Number 11488683

SMS-FM/001-REV/06



Heat Rate Daily monitoring

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DAILY HEAT RATE DEVIATION REPORT OF NTPC- SIPAT
6-Jan-22

PARAMETERS										HEAT RATE DEVIATION						
SN	PARAMETER	UNIT	STG1-DESIGN	UNIT-2	UNIT-3	STG2-DESIGN	UNIT-4	UNIT-5	UNIT-2	UNIT-3	UNIT-4	UNIT-5	ST 1	ST 2	STN	PR
1	LOAD	MW	660.0	638.7	640.4	500.0	483.5	485.3	0.4	0.4	6.6	5.9	0.4	6.3	2.4	
2	MAIN STEAM PRESSURE BEFORE ESV	Kg/Cm2	247.0	246.8	245.2	170.0	169.5	170.6	0.2	0.3	0.5	-0.6	0.3	0.0	0.2	
3	MAIN STEAM TEMP BEFORE ESV	°C	537.0	536.9	536.1	537.0	535.4	540.6	0.9	0.9	1.2	-1.8	0.9	-0.3	0.5	
4	HOT REHEAT TEMP BEFORE IV	°C	565.0	565.5	563.9	537.0	539.1	536.2	0.0	0.9	-1.2	0.5	0.5	-0.3	0.2	
5	PRESSURE DROP THROUGH REHEATER	%	10.0	5.8	6.3	10.0	4.0	3.1	-6.4	-5.6	-9.5	-10.7	-6.0	-10.1	-7.4	
6	SUPER HEATER SPRAY	T/Hr	86.4	174.2	137.8	10.0	250.0	18.0	2.9	1.7	5.8	0.6	2.3	3.2	2.6	
7	REHEATER SPRAY	T/Hr	0.0	110.0	41.4	0.0	23.7	14.5	12.3	7.7	4.6	3.3	10.0	3.9	8.0	
8	CONDENSER PRESSURE (LOSS DUE TO CW FLOW/HEAT LOAD/DIRTY TUBE/AIR INGRESS)	Kg/Cm2 mmHg	0.105 ksc	0.090	0.092	77 mmhg	67.8	71.1	-9.2	-7.9	6.3	9.7	-8.5	8.0	-3.0	
9	CW INLET TEMPERATURE	°C	33.0	33.1	33.0	33.0	28.6	28.3	1.4	1.0	-15.6	-16.5	1.2	-16.0	-4.6	
10	MAKE UP WATER	% MCR	0.00	0.51	0.63	0.00	0.58	0.61	9.2	11.3	10.0	10.4	10.3	10.2	10.3	
11	FEED WATER TEMP AT ECO INLET	°C	287.0	284.4	286.1	253.4	256.1	260.0	1.8	0.3	-0.1	-0.1	1.0	-0.1	0.6	
12	FEED WATER PR AT ECO INLET	Kg/Cm2	300.6	285.8	289.5	198.0	186.1	191.8	-2.0	-1.5	0.0	0.0	-1.8	0.0	-1.2	
13	FLUE GAS TEMP AT APH OUTLET	°C	131.0	140.3	139.1	125.0	148.1	134.2	10.0	8.6	24.7	9.8	9.3	17.3	12.0	
17	TDBFP ENTHALP DROP	Enthalpy drop, KJ/Kg	766.2	784.9	784.0	679.0	709.3	682.0	0.8	0.7	0.0	0.6	0.8	0.3	0.6	
18	TOTAL ACCOUNTABLE HR DEVIATION	Kcal/Kwh							28.6	21.6	60.4	35.7	26.1	48.1	33.5	

1 Kcal/KWHr loss in 500 MW unit results in loss of Rs 6400/Day.
1 Kcal/KWHr loss in 660 MW unit results in loss of Rs 8400/Day.

06.01.22 | 05.01.22 | 04.01.22 | 03.01.22 | 02.01.22 | 01.01.22 | HRD TREND | APC TREND | GEN-COAL-SUMMARY | Sheet1 | 85%

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APC Daily monitoring

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Daily Energy Monitoring System (Sipat STPS Stg-II)									
Date :- 17-Jan-22				EMS server in time 0 EMS server out time 24					
Energy Consumption Index- (ECI)								Best Achieved	
System	Units	Target	U # 4	Prev'Day U#4	U # 5	Prev'Day U#5	U # 4	U # 5	
FEED WATER SYSTEM	(Kw/MW)	<0.9	0.93	0.96	0.91	0.94	0.79	0.81	
MILLING SYSTEM	(Kw/MW)	<5.5	6.69	6.92	6.85	7.07	4.30	4.36	
CONDENSATE SYSTE	(Kw/MW)	<3.0	3.18	3.29	3.28	3.39	2.95	2.97	
PA & SA SYSTEM	(Kw/MW)	<14.0	17.48	18.11	16.17	16.68	9.26	9.55	
COOLING WATER SYS	(Kw/MW)	<10.0	10.02	10.38	10.03	10.35	9.43	8.21	
COMP. AIR SYSTEM	(Kw/MW)	<0.85	0.88	0.91	0.87	0.90	0.82	0.82	
ALL SYSTEMS	(Kw/MW)	<34.25	39.17	40.57	38.13	39.32	31.37	31.92	

U # 4	U # 5
0.80	0.81
4.58	4.65
2.96	2.98
9.26	9.55
9.43	8.21
1.07	0.88
31.86	31.92

Hrs	From	To
24.0	17/1/22 0:00	17/1/22 0:00

Best Achieved	
U # 4	U # 5
0.79	0.81
4.30	4.36
2.95	2.97
9.26	9.55
9.43	8.21
0.82	0.82
31.37	31.92

Specific Energy Consumption-(SEC)								Best Achieved	
System	Units		U # 4	PreVs'Day U#4	U # 5	PreVs'Day U#5	U # 4	U # 5	
FEED WATER SYSTEM	(Kw/IT)	<0.3	0.31	0.32	0.30	0.31	0.27	0.27	
MILLING SYSTEM	(Kw/IT)	<9.0	8.78	9.10	9.05	8.83	7.28	7.15	
CONDENSATE SYSTE	(Kw/IT)	<1.20	1.23	1.26	1.12	1.15	1.15	1.11	
PA & SA SYSTEM	(Kw/IT)	<5.25	5.31	5.53	4.90	5.03	3.52	3.71	

Important Parameters (Avg)		U # 4	U # 5
DESCRIPTIONS	Units	*****	*****
UNIT LOAD	(MW)	470	454
COAL FLOW	(TPH)	358	345
FW FLOW	(TPH)	1395	1348
CONDENSATE FLOW	(TPH)	1218	1182
TOTAL AIR FLOW	(TPH)	1548	1487
Total PA Flow	(TPH)	649	623
Total SA Flow	(TPH)	899	864
FG O2 at ECO OIL	(%)	3.59	3.39
Sp. Coal Cons	(kg/kWh)	0.761	0.761
Blowdown stg-1(witho	M3/hr	60	Good Data For Calculation
Blowdown stg-2(with	M3/hr	268	622
COAL HANDLING SYS	(KW)	2219	1630

Blow down means : fire water ,service water & CHP water wef 10/08/2013

MILL POWER	
U # 4	3143
U # 5	3226

UNIT 4				
5#MILLS	6#MILLS	7#MILLS	8#MILLS	9#MILLS
Hrs	2	2	20	0

Summary Milling System- U45 Draft System CEP CW ComprAir BFP Note: ...

Ready

Windows Taskbar: Type here to search, 09:16, 01/18/2022

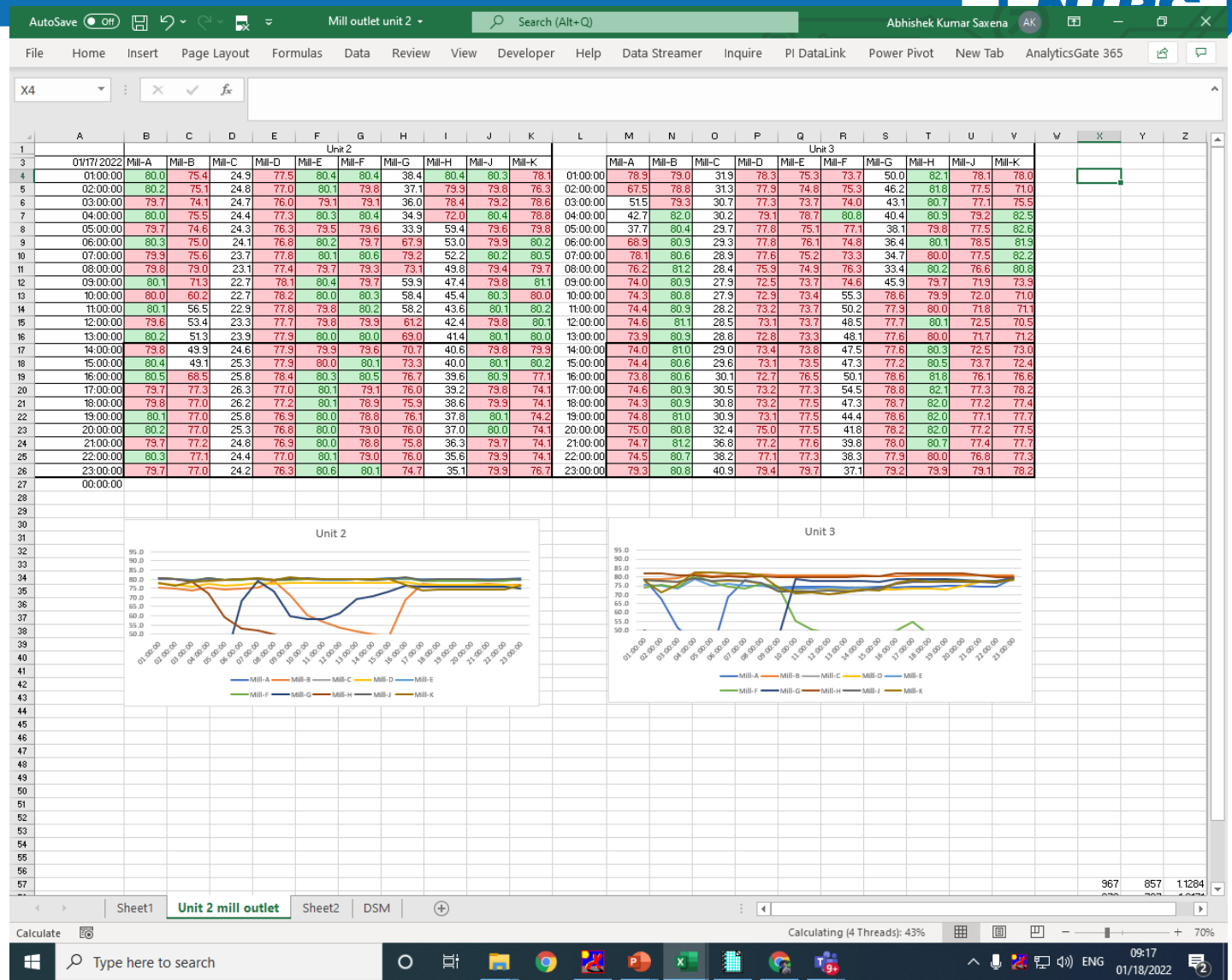
Zoom: 70%

Webcam: NBEM PEER ASSESSMENT ... 26:38

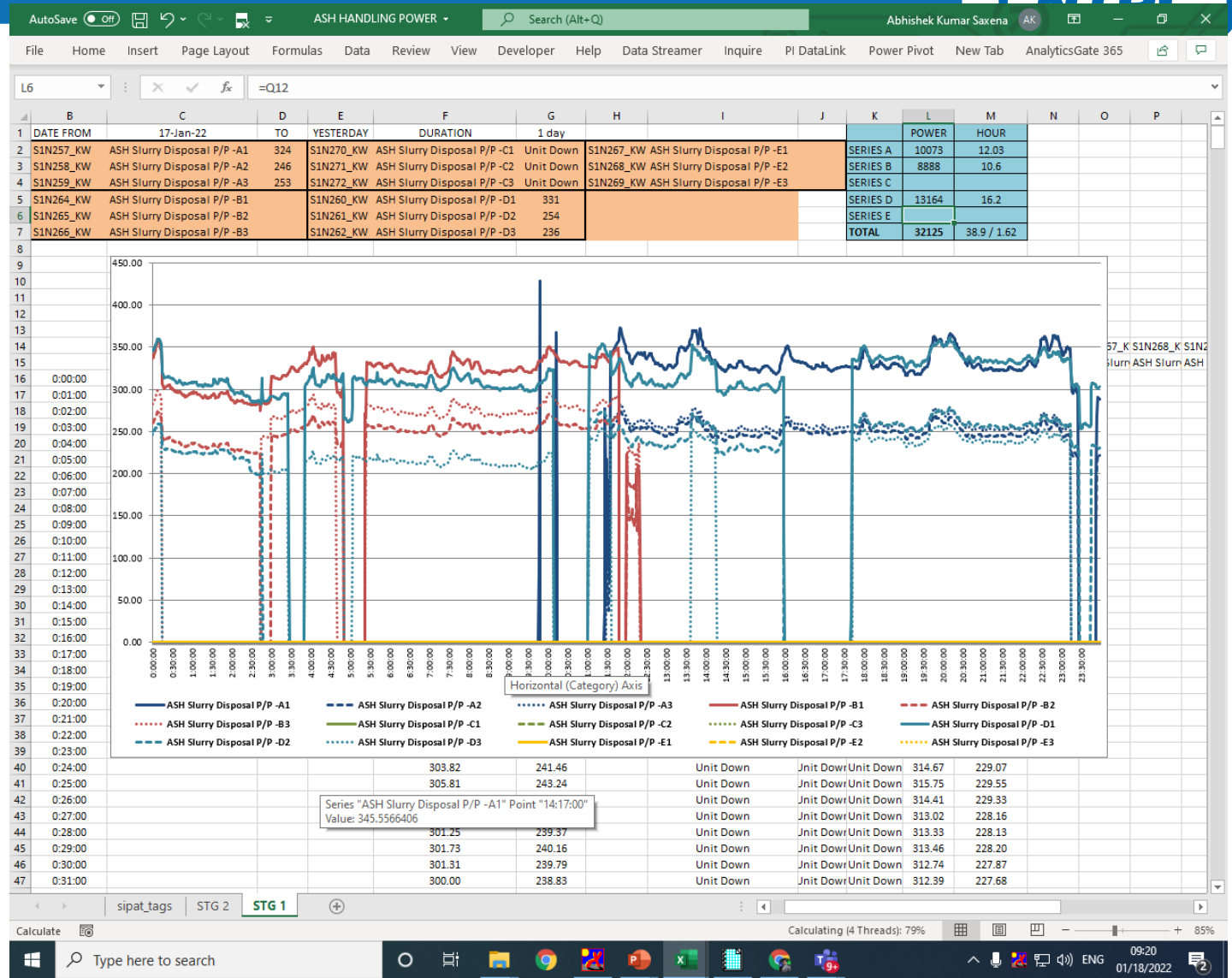
Microphone: वत



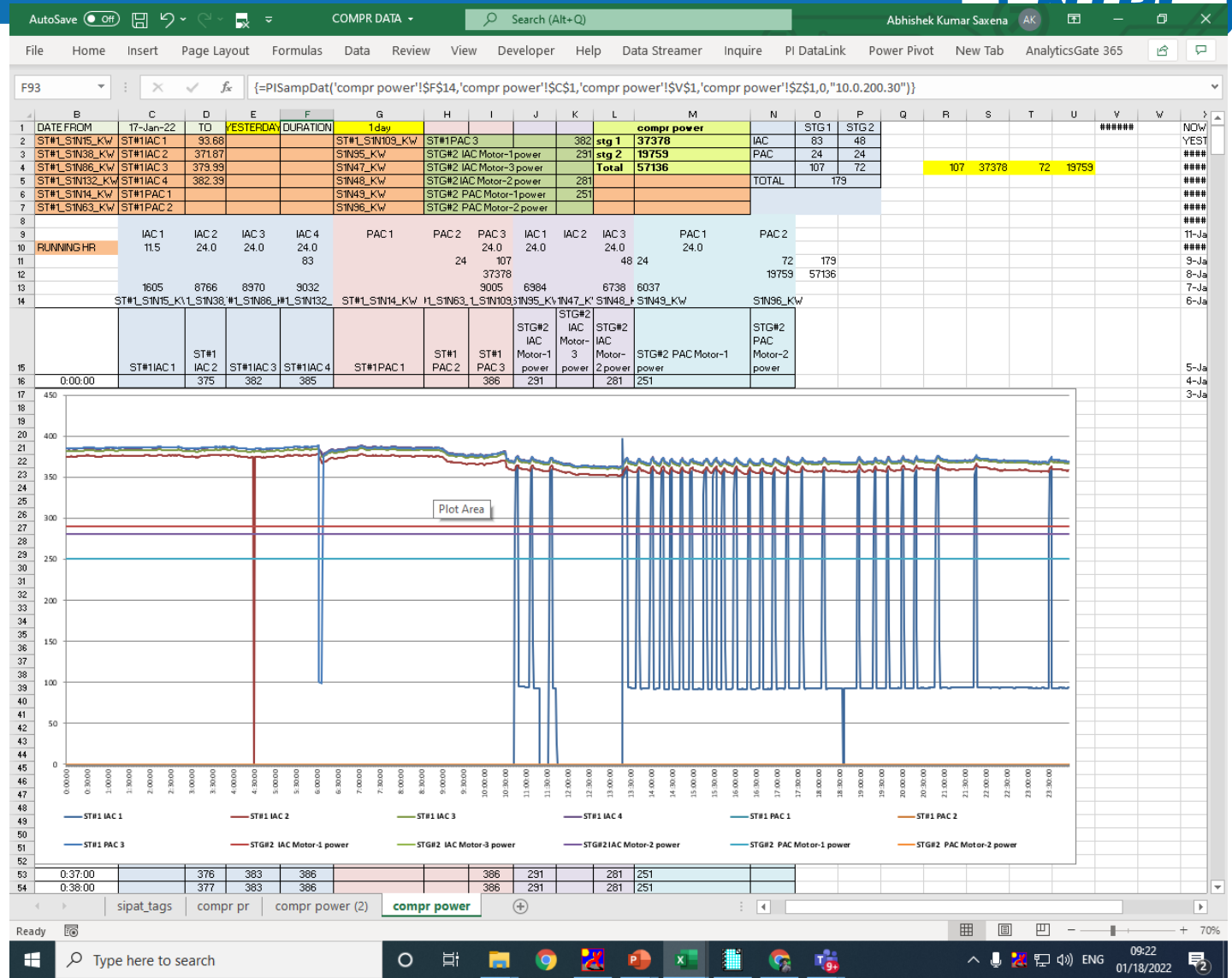
Mill Outlet Temperature trends



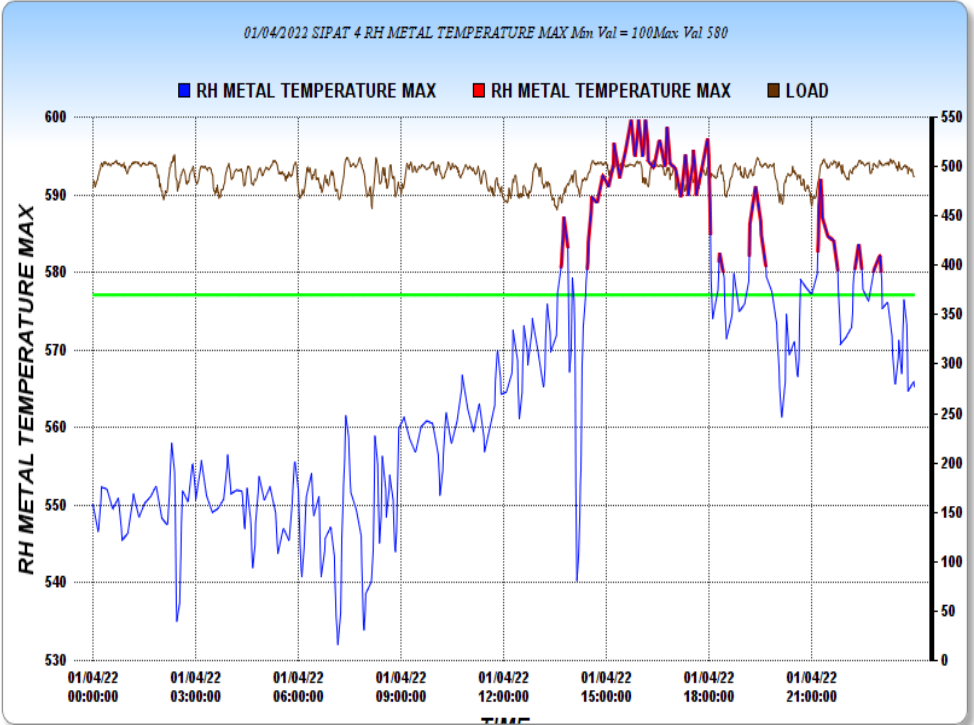
Ash Slurry Series monitoring



Compressor's Power Consumption Trend



24 hrs Parametric Monitoring



False

Close Window Print Graph



Daily Monitoring System:

Daily Planning Meeting(DPM) is conducted every day at 12:00 noon to discuss the critical issues and previous day performance. It is chaired by GM(Operation& Maintenance)

Review meeting:

Head of Plant(HOP) chairs this meeting twice a week to address long pending issues of various departments.

A separate Energy conservation budget is allocated for each financial year to achieve energy savings. For FY 22-23 NTPC Sipat has allocated 10cr for ENCON activities.

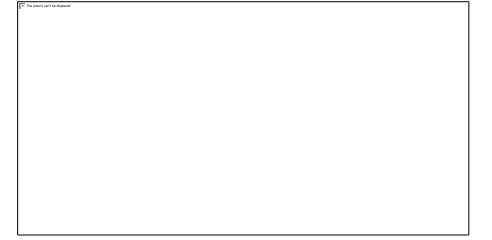
Training: All Operation desk engineers have been provided training regarding Energy Efficiency performance of thermal power plant including boiler, turbine and other auxiliaries, during 01 year induction training. Employees are encouraged to give exams organized by Bureau of Energy Efficiency. Training is also provided to all Participants for BEE energy auditor exam.

Audit : 3 Energy audit every year. LMI audit



- TERI –UNDP-WSA “Water Sustainability Award 2021” only plant in Power plant Industrial category.
- Won “Environment Excellence (Gold)”
- Won Greentech Effective Safety Culture Award (Platinum) 2021
- “Best Energy Efficient Plant – Coal ” by Mission Energy Foundation
- Award as Energy Efficient unit in Energy Management 2021 by CII.
- Occupational Health & Safety (Gold) 2021.
- Brandon Hall Award(Gold) (2nd time in a row).





Thank You



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